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RBW1805G01731-3G-9
Job Sheet 190944



Part No: RBW1805G01731-3G-9

Job Qty: 10 pcs

Part Name: Pull Screw



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW1805G01731-3G REV 3 IPP REV A 18.02.20 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	10 pcs	3/15/19	3/15/19	0.00	5.00	SL-154 - 1		JB 19.04.12
110	QC 2	10 pcs	3/15/19	3/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		JB 19.04.12
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

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Container No: S171981



Part: RBW1805G01731-3G-9

Job No: 190944

Serial No/Batch: S171981

Revision: 3

Inspector:

Exp Date:

Indication:

Plex 2/20/19 10:39 AM Dart.lajeunesse.marie

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QC 21 - SA - 70

QC 21 - SA - 53

Part Op **100** - (MORI SL-154 LATHE) 1-Machine as per folio FB924 FOLIO REV: AA DWG REV: 3 2-
 Descriptions: Deburr

110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - (Identify as per dwg & Stock Location: QAL97)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.625	304 SS Round bar 0.625	2.8000 ft (.28 ea)	100-SL-154 - 1	<u>5115486</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M304R0.625	3	36	0

Part Specifications

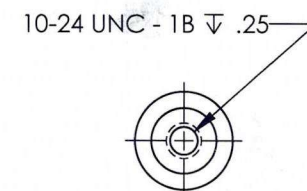
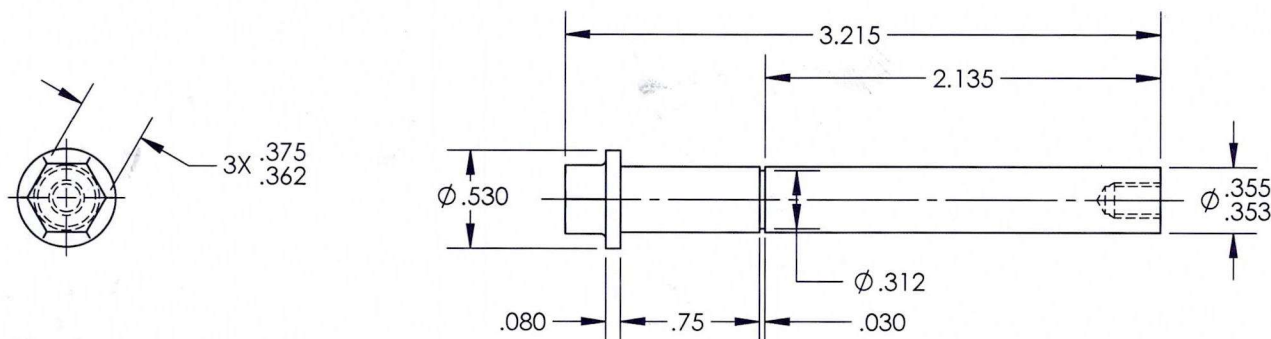
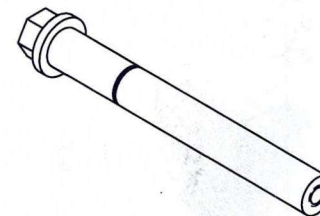
Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0288	-9 CH'D DIM'S WAS 10-24 UNC ∇ .125 IS 10-24 UNC ∇ .25, WAS $\varnothing$.355 IS $\varnothing$.355-.3544.	9/2/2015	RJC	JAG
3	17-0143	-9 CH'D DIM WAS .375 IS 3X .375/.362, WAS $\varnothing$.3550/.3544 IS .355/.353, WAS (.750) IS .75.	6/19/2017	RJC	JAG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 190944 MCS
19-02-20



(-9)
PULL SCREW

DART AEROSPACE	
TITLE MVA REMOVAL TOOL	
DWG NO. RBW1805G01731-3G-9	REV 3
MAT'L S.S. HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$.5° .X $\pm$.1 SURFACES = 125°
DRAWN BY: RJC 06/19/2017	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DD 06/22/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 06/26/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 06/28/2017	USED ON MODEL
APPROVED: JAG 07/03/2017	AW139
SCALE 1:1	DATE 6/19/2017 SHEET 6 OF 6

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	